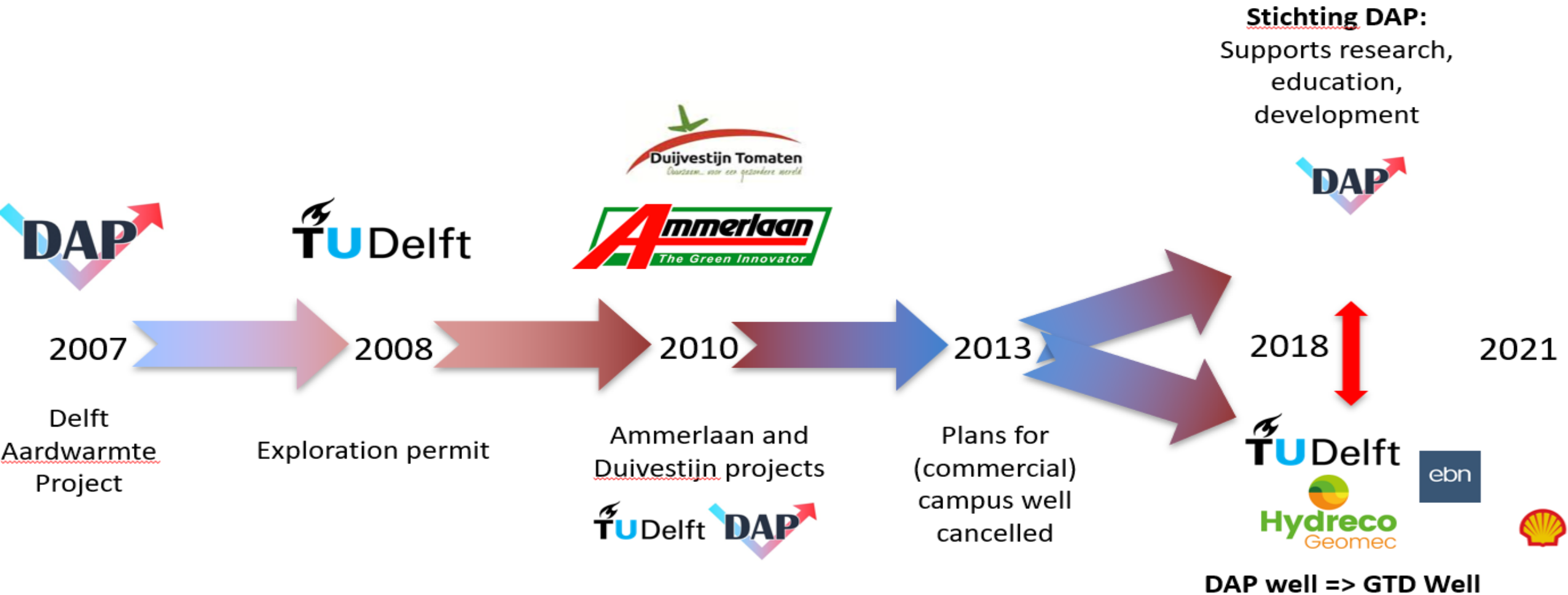


- **Delft Alumni Mijnbouw & Petroleum '85-'91**
- **Shell Well Engineering 1991-2007**
- **GM Wells Deepwater Africa**
- **Horizon EP, SGS, Sky Energy Partners**
- **Dedicated Hydreco medewerker 2019**



# DAP Well History, from DAP to GTD





# Well Design: What do we need? —> Design towards it!

- Delft Sandstone reservoir
- Underburden (Alblasserdam)

2100m TVD

600 mDarcy

20 % porosity

1,033 kg/l pore gradient

1,078 kg/l pore content

79 °C water

78 g/l Chlorides

CH<sub>4</sub> 1m<sup>3</sup>/m<sup>3</sup> standard conditions

Gas = 1% of Total volume “in situ”

CO<sub>2</sub> 2 % of total gas

P90 production rate 306 m<sup>3</sup>/hr

Max design rate 400-450 m<sup>3</sup>/hr

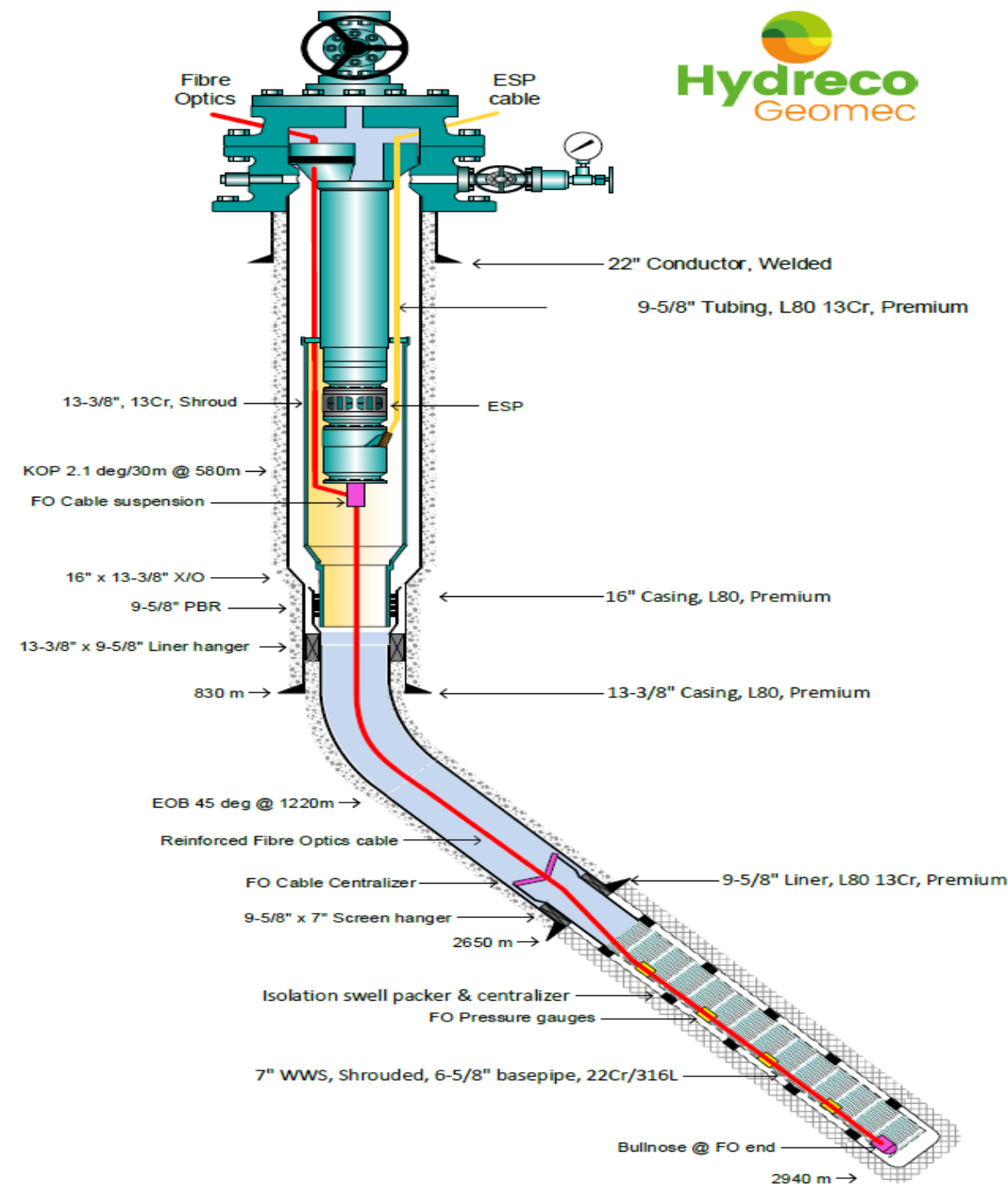


Delft Sandstone is very heterogeneous, not just one layer

# Optimised Well Design

## Smarter, Slimmer and Lower cost Bottoms up Design

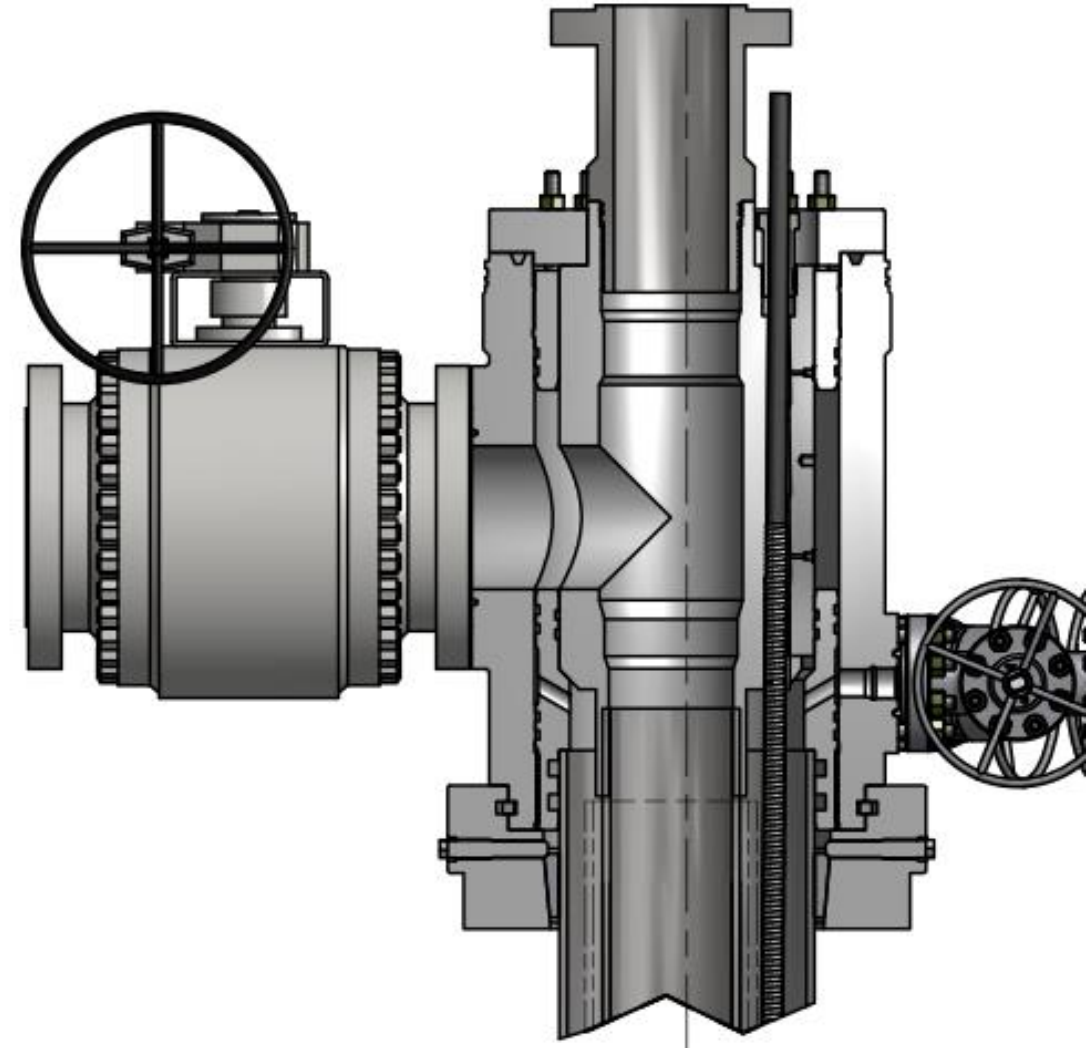
- Chrome sand screens with large OH inflow area
- Large but lean intermediate section in 9 5/8" CRA (13Cr)
- Oversized top hole with 16" premium Casing
- Innovative enclosed Shroud section
- Double casing design with Ann. monitoring to 800+m
- Permanent Magnet Downhole pump
- Integrated Horizontal Xmass Tree/Wellhead
- Use of a spoolable deployed FO cable
- Use of a velocity string to test without an ESP
- Low OPEX to replace the Fibre Optic Cable



# Integrated Horizontal Wellhead and Tree

## Compact and Underground

- 20 3/4" 3000 psi rating (200 Bar)
  - Lockdown system for thermal loads
  - 1,20m height (WH+ Tree!)
  - 7" Ball Valve (Single valves for "Niet Spuitende putten")
  - Injector hanger is concentric, Producer hanger is eccentric
  - FN6M Material = 13% Cr+
  - Cable feed through without making splices
- 
- Pull completion without disconnecting flow line
  - Clear location floor, see next slide







# Material Choices



Wellhead  
Solid FN6M (Cr 13+)

Shroud and replaceable pipes  
All 13Cr, depends on lifetime ESP  
Less Lead scaling

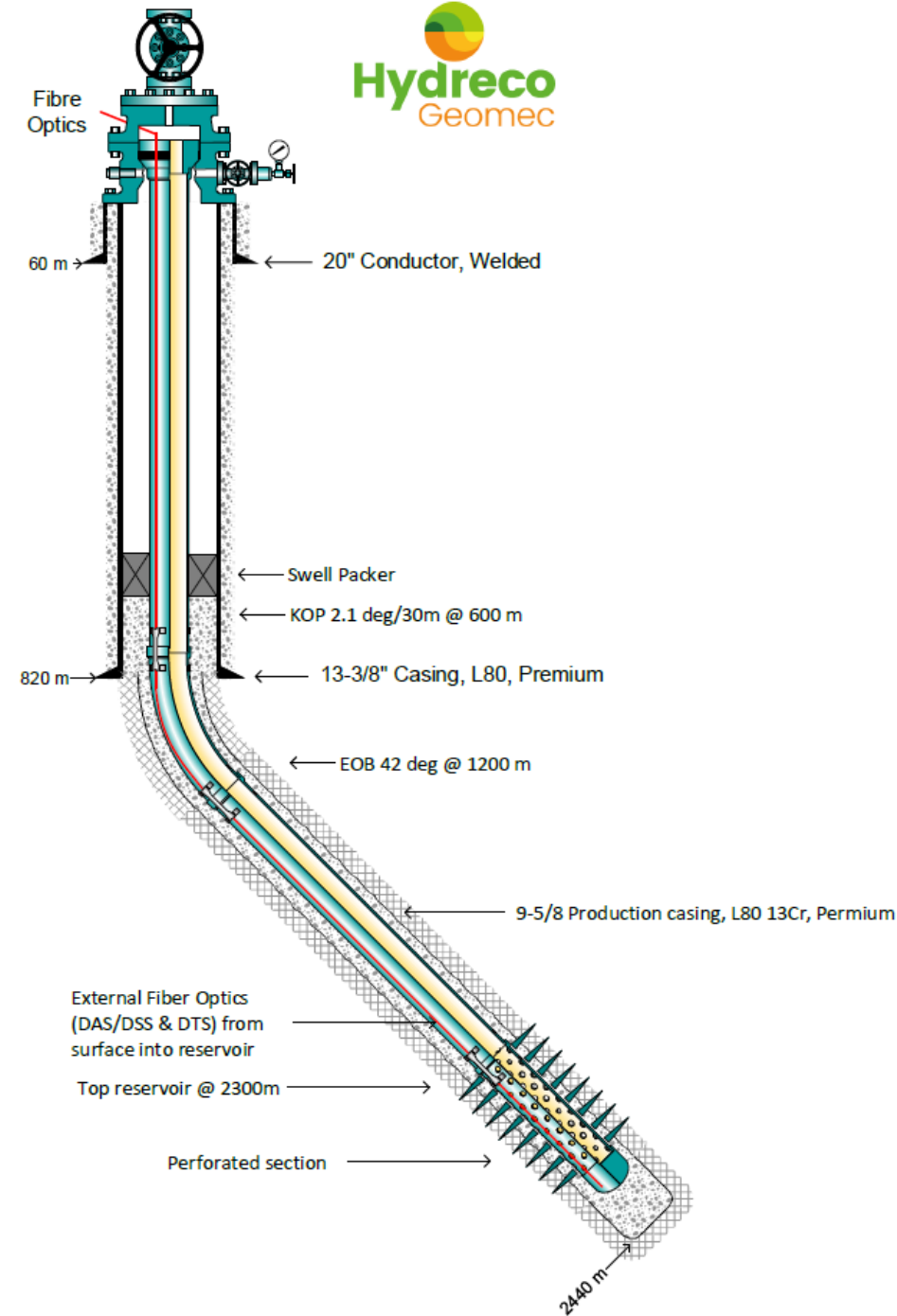
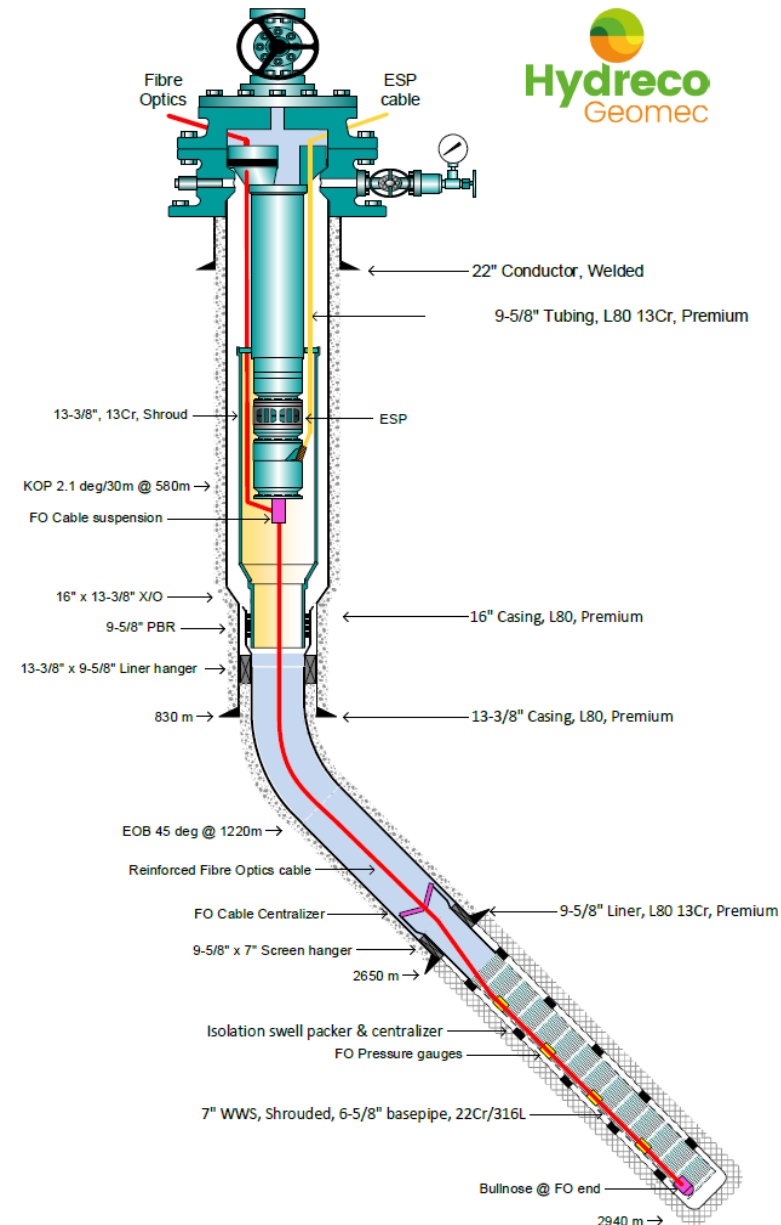
Intermediate section Producer  
13% Chrome

Full string Injector  
13% Chrome

Liner hanger (set in smart X-over)  
13 % Chrome

Outer 16" surface string L80 Premium

Screens Cr13/316L



# Material Selection

## 13 Chrome chosen over GRE

NaCl Level in SW NL are high but acceptable

CO<sub>2</sub> partial pressure is low

Margin up to 150 °C temp

Or up to 180 g/l NaCl

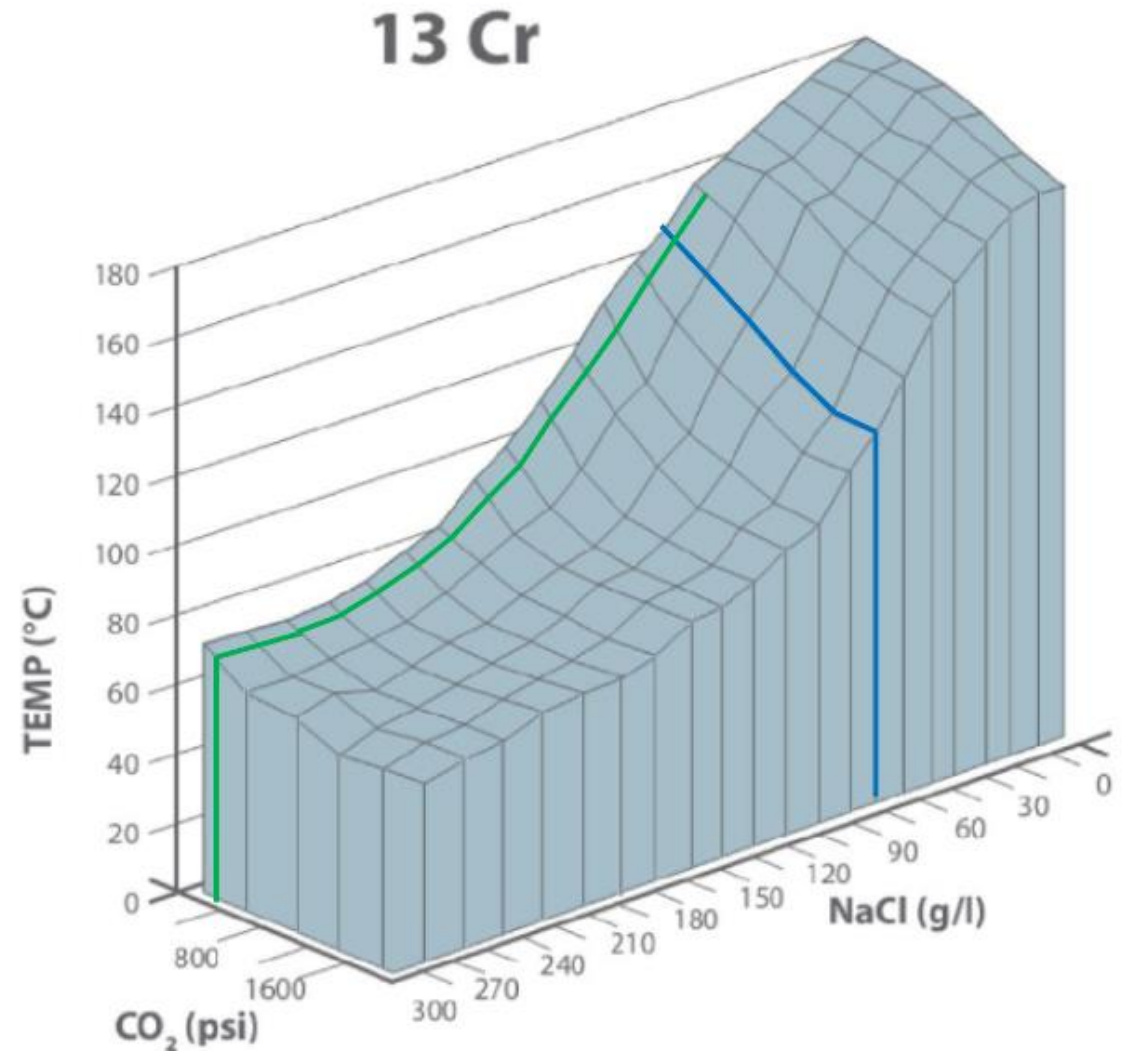
Or Full CO<sub>2</sub> level

Corrosion life time 50+ years

Be careful, low oxygen levels allowed!

But Injector temperature is as low as 30 °C temp

Mechanical load cases are simple, corrosion is not

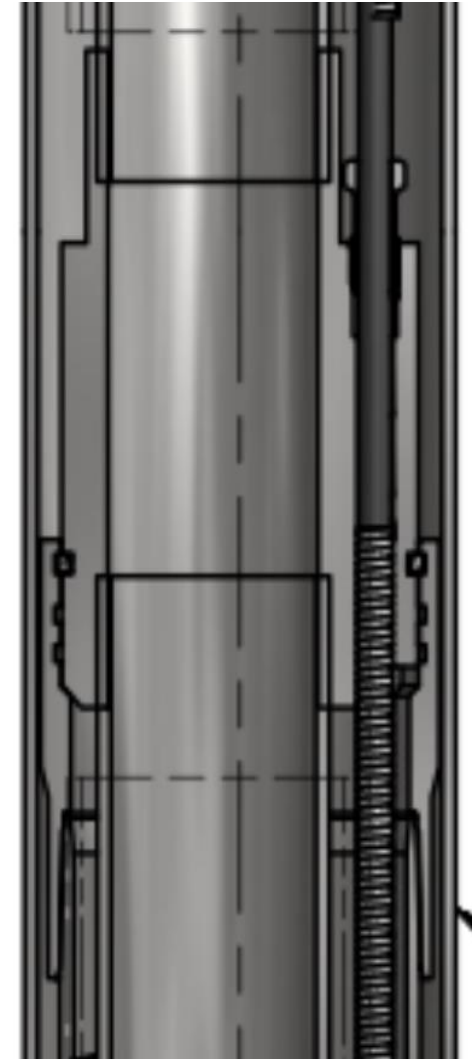
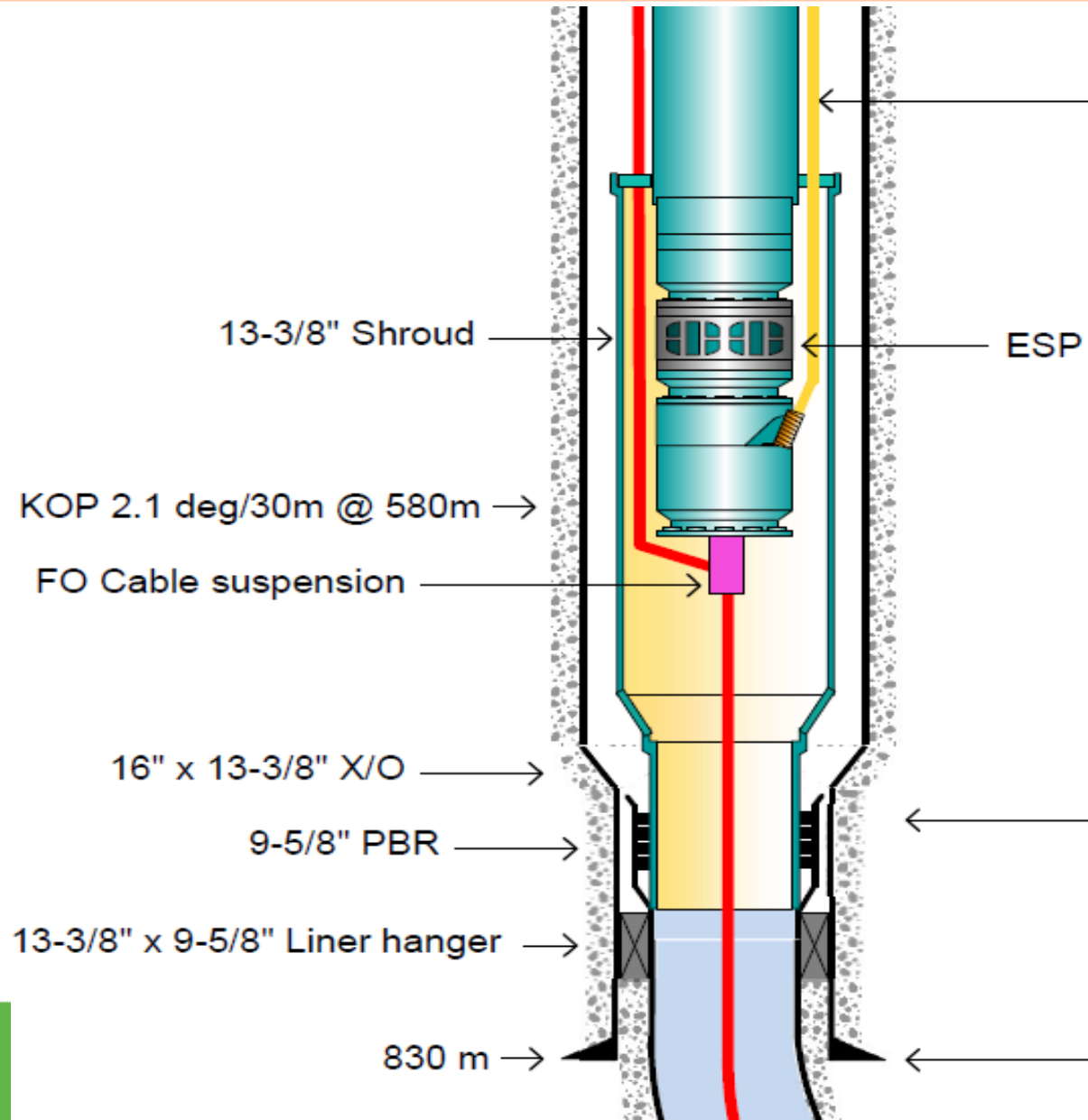




# The Sealed Shroud

## No active annulus

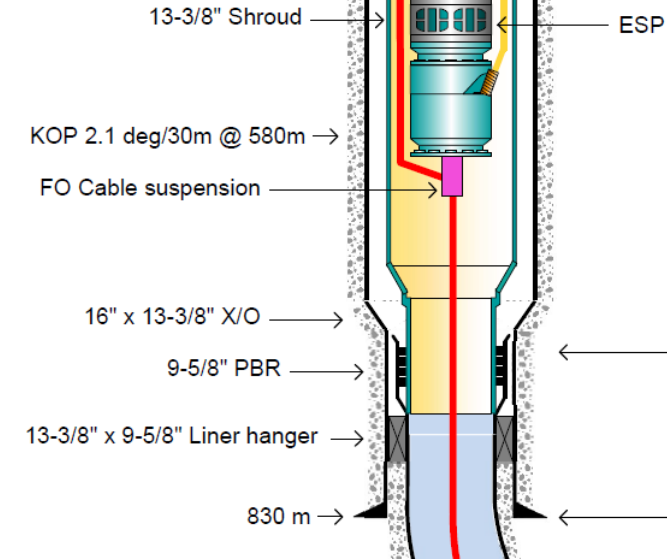
- Large size tubing 9  $\frac{5}{8}$ "  
Or 10  $\frac{3}{4}$ " to surface, less friction
- Cable feed-through without making splices
- Seal stem to stab in 9  $\frac{5}{8}$ " liner top
- Fully sealed annulus
- Full annulus monitoring
- Needs a Large wellhead!



# Spoolable Fibre Optic Cable

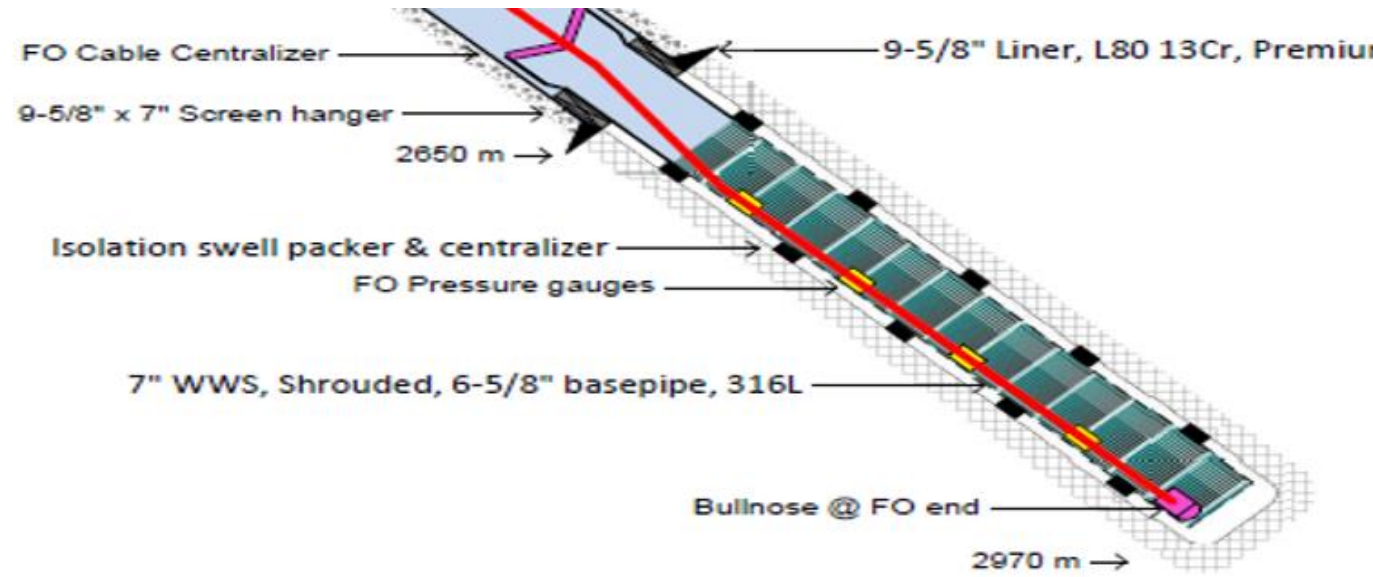
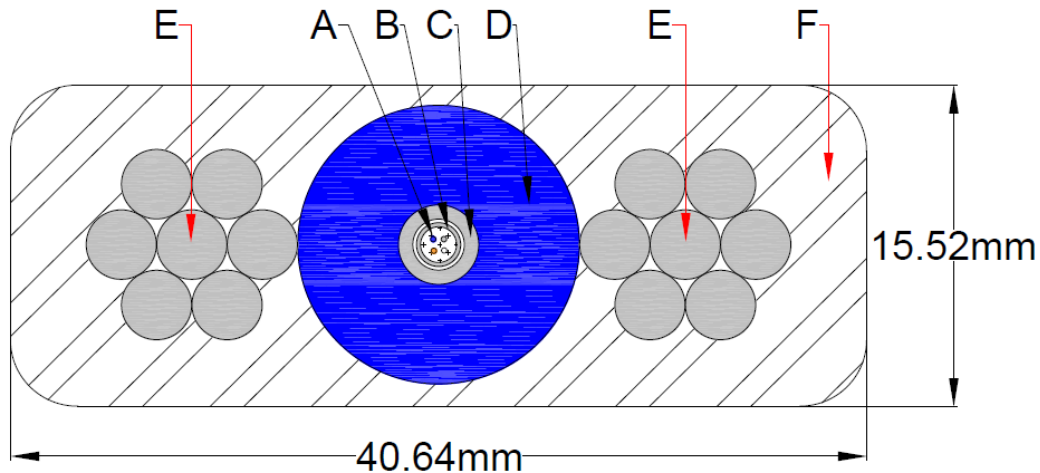
Splice Housing  
Seal Interface

Slimline Gauge  
Cross Section

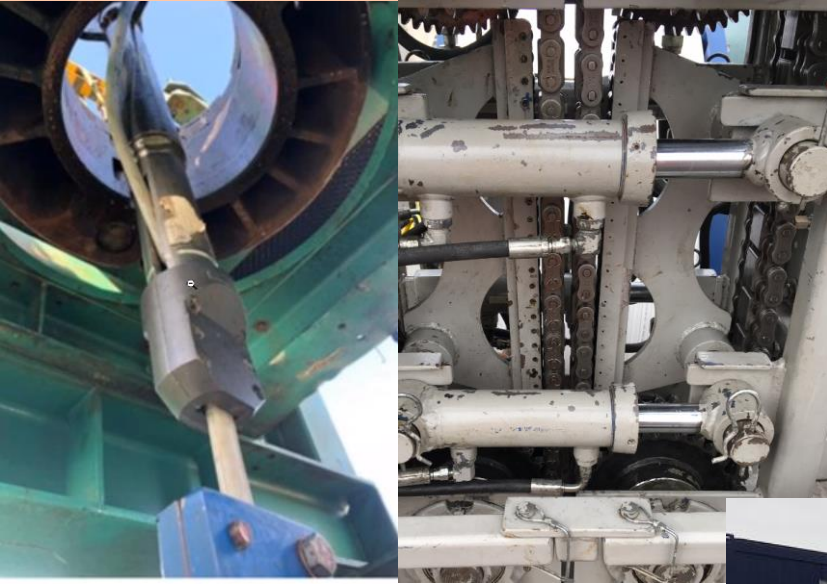


Cable Engineered by PDT

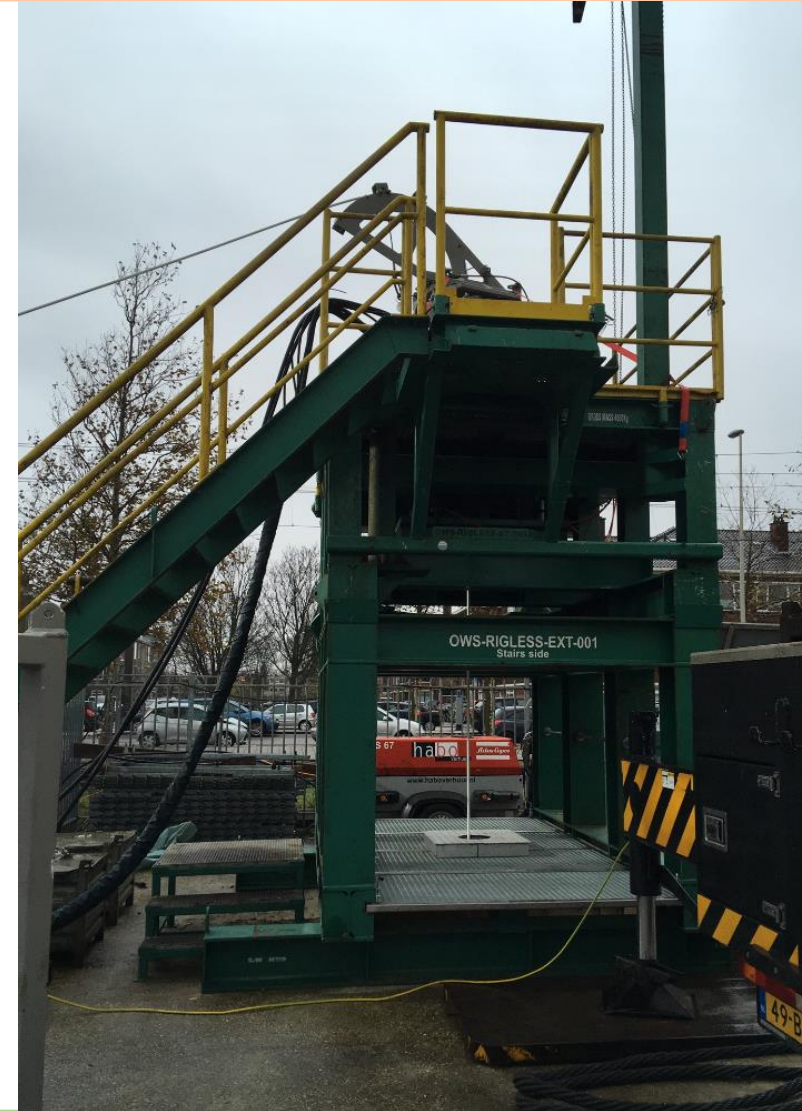
**FLATPACK: 4mm TEF w/ 4 OPTICAL FIBERS and TWO 7/16" BUMPERS**



# Spoolable Fibre Optic Cable



Real time Distributed Temperature  
Real time PLT  
Real time acoustic  
(Different Gauge solutions possible)





# Clean-Up & Well Testing

Deep Geothermal wells are harder to handle than oil and gas wells!

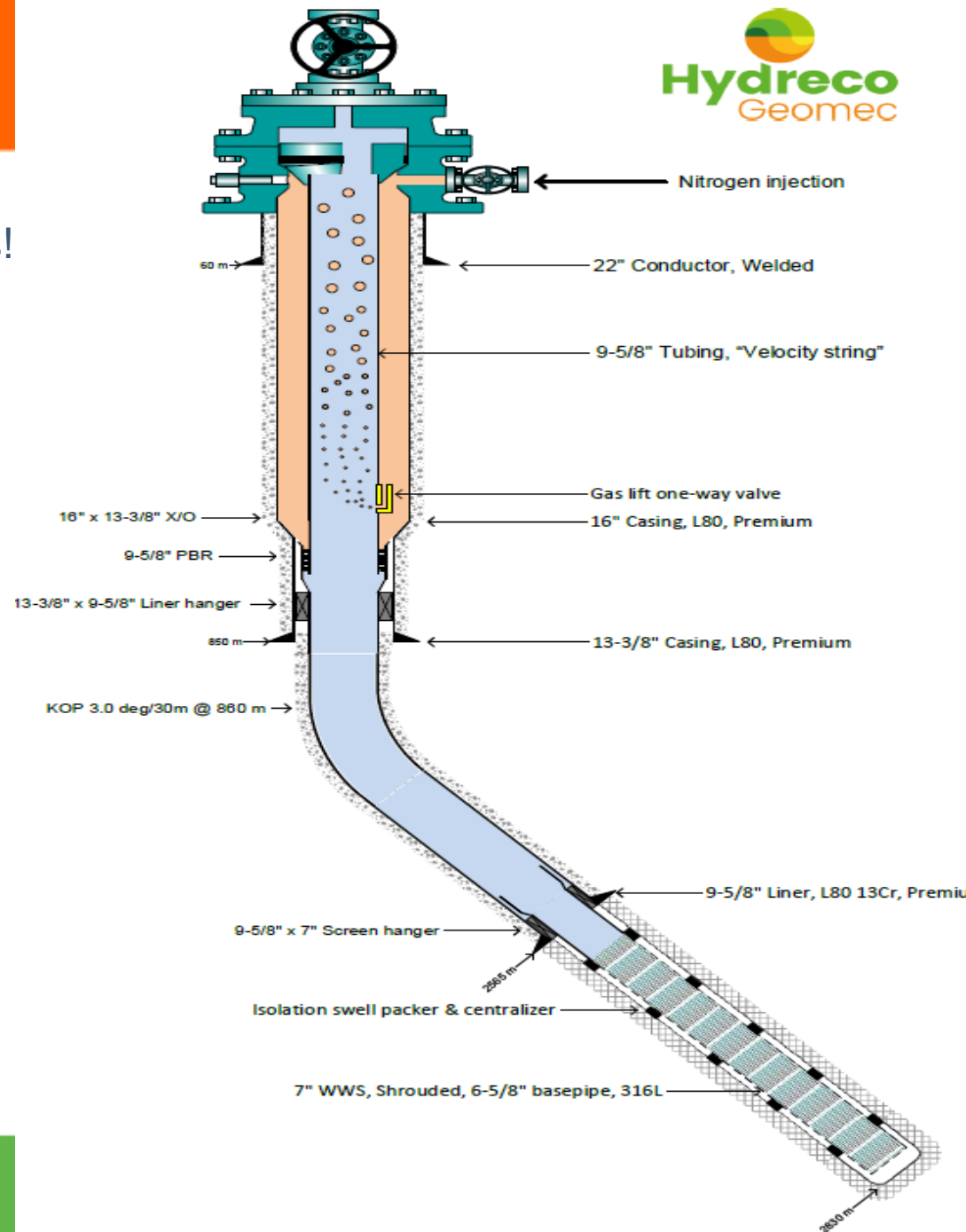
Geothermal wells are non flowing due to salt water (self killing)  
They need a pump to flow, when the pump is not on, all fluid (and dirt) is pushed into reservoir.

First in Geothermal; Direct Vertical Access (DVA) in producer.

In situ samples for R&D project TU Delft

- Corrosion testing
- Scale testing
- Gas / CO<sub>2</sub> analysis
- Production water analysis per section (instead of mixture)

Ability to use a PLT to determine contribution (Skin)  
of each layer

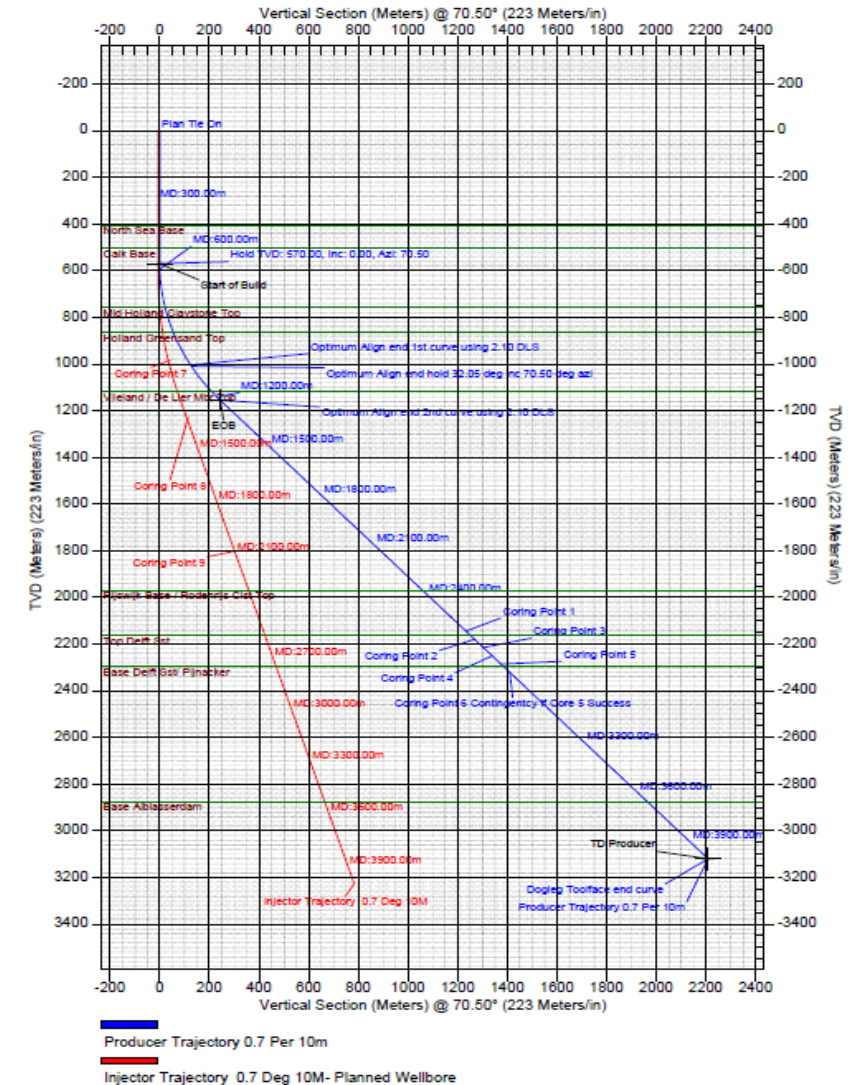
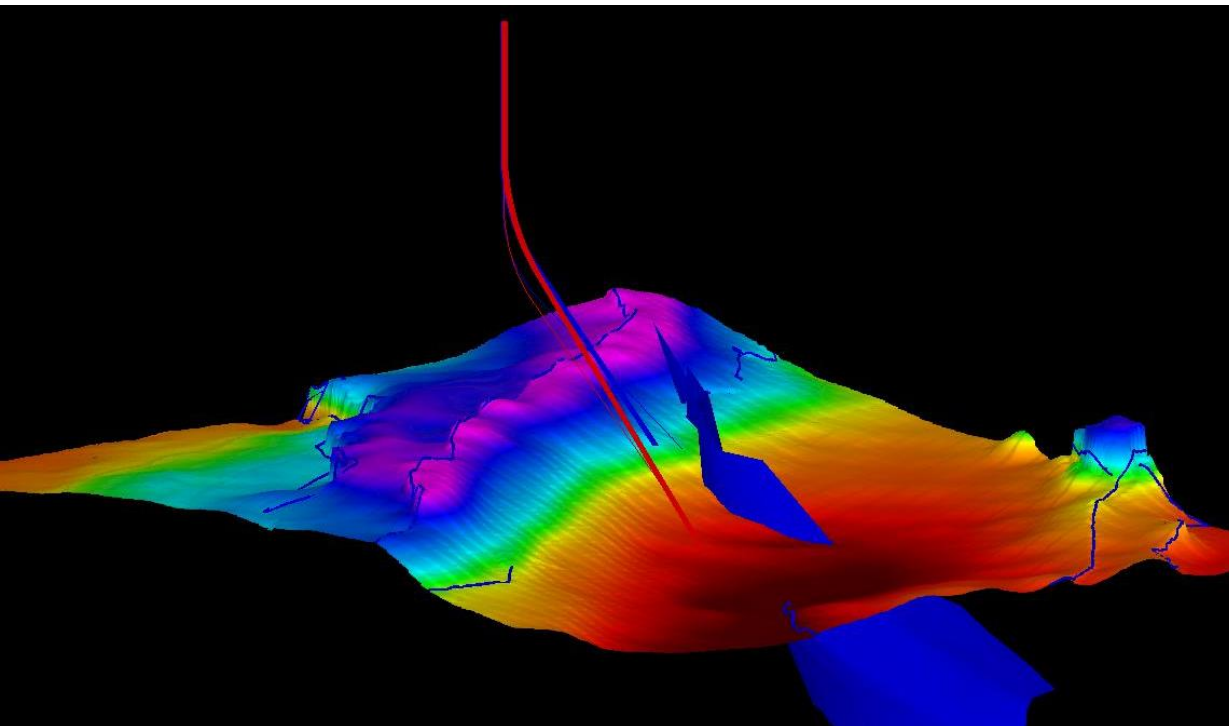


# Well Planning

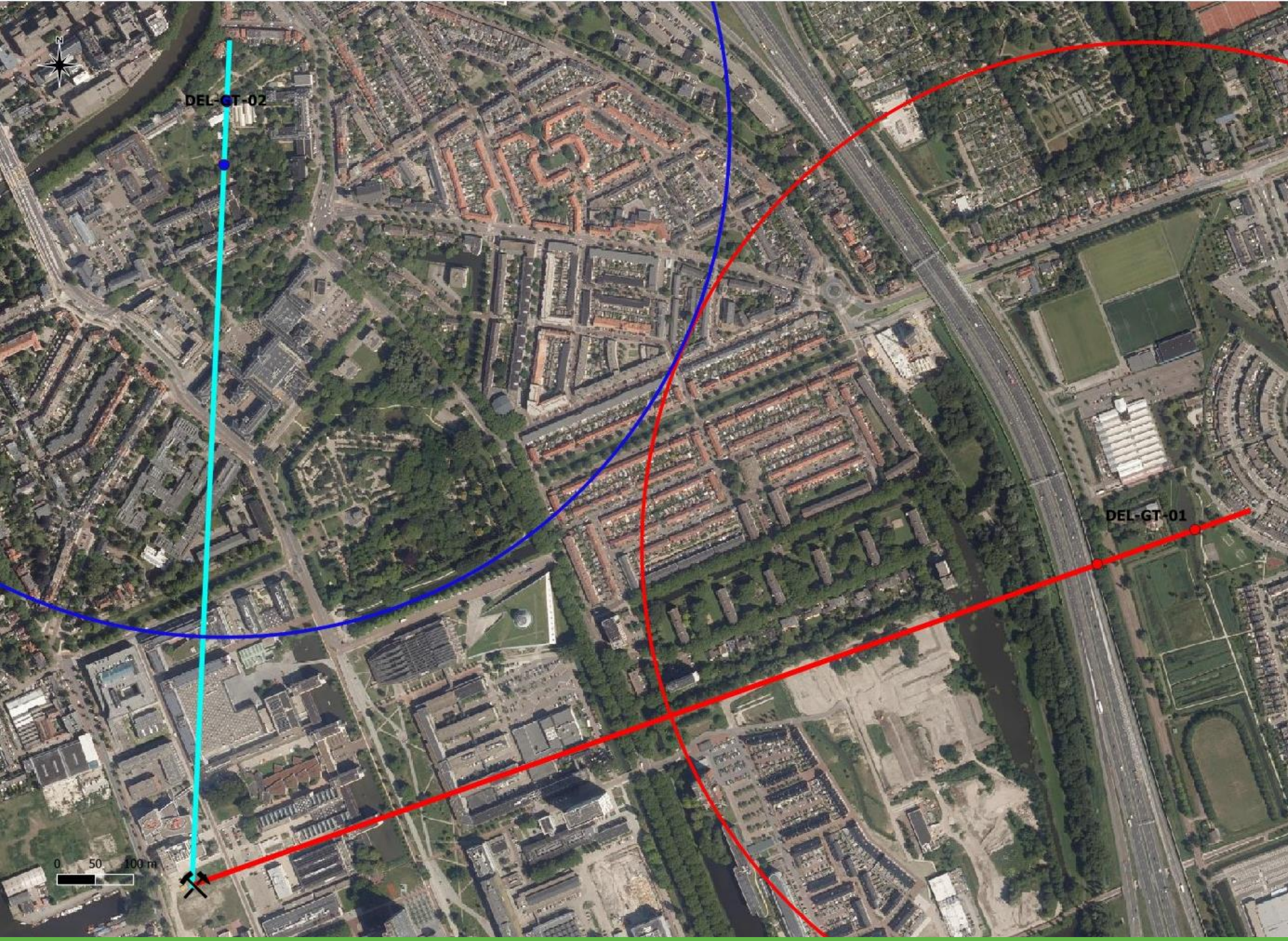
Project Details	
Operator	Hydreco Geomec B.V.
Field	Delft
Facility	Delft
Well	Producer Trajectory
Wellbore	Producer Trajectory 0.7 Per 10m

Iterative process with all partners (EBN thumbs up!)

- Producer 45 Degrees, 190M intersection, 135m TVD Layer
- Injector 42 Degrees, 118m Intersection, 93m TVD Layer
- Full Cores: 5x Producer (full reservoir incl interfaces)  
3x Injector (overburden)







Producing  
up to 450m<sup>3</sup>/hr





Crossing right under  
Mijnbouwstraat 120



# Acceleration...

## It all has to be right at the same time

---

- Business case (gas price was low @ 7 ct... now 1 Euro)
- Subsidy (Too early or too late or in the wrong direction)
- Materialen & long lead items (ready to go or after FID)
- Vergunningen/Permits (All needs to be 100% before submission)
- Cooperation
  - Great cooperation from TUD R&D team
  - Great cooperation from Ammerlaan
  - Great help from the contracting industry
- It always seems impossible, until it's done (Nelson Mandela)
  - Next week, ordering casing, August 2022, get ready for spud

# Thanks to the Team and to our GTD Partners

## Team:

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Barbara Cox

Bas van Schravendijk

Annelies Bender

Bas van Dun

Marc Pijnenborg

Eric van Bennekom

Anton de Blok

Koos Huismans / Serge Santoo

Peter Odermatt / Saskia Hagedoorn

En vele anderen....

## GTD Partners:





# Thank You!

# Glück Auf

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Annelies Bender  
Bas van Dun  
Marc Pijnenborg  
Eric van Bennekom  
Anton de Blok  
Koos Huismans / Serge Santoo  
Peter Odermatt / Saskia Hagedoorn

## And it all started here on the 28<sup>th</sup> of Feb 2007



Founding Fathers..  
Douglas Guilding  
Andries Wevers  
Dick Swart  
Hans Hombroek  
Duco Drenth  
Robert Dijkhuis  
G Bahlen, J van Eldert  
Chris den Boer  
En vele, vele anderen

# Questions?

# Glück Auf

## Thanks to the team

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En vele, vele anderen

# Well time and well cost

## The GTD wells have a large R&D Component

Rig Time Producer:	54 Days (including short well test, excluding ESP installation)
Rig Time Injector:	40 Days
Total time	72+ 22 = 94 Days
R&D Activities	14+8 = 22 Days (included in 94 days)
R&D Cost	€3,6 M (incl €300,000 Contingency)
GTD Cost	€12,5 M (inclusive of ESP and surface platform)